

# Wire feed mechanism consumable kits

## FastMig MF 29

F000223	AL	1.0	U	-
F000226	AL	1.0	U	HD
F000224	AL	1.2	U	-
F000227	AL	1.2	U	HD
F000225	AL	1.6	U	-
F000228	AL	1.6	U	HD
F000322	FE	0.8-0.9	V	-
F000210	FE	0.8-0.9	V	HD
F000318	FE	0.8-0.9	V	HD
F000323	FE	1.0	V	-
F000211	FE	1.0	V	HD
F000319	FE	1.0	V	HD
F000324	FE	1.2	V	-
F000212	FE	1.2	V	HD
F000320	FE	1.2	V	HD
F000325	FE	1.4	V	-
F000326	FE	1.6	V	-
F000213	FE	1.6	V	HD
F000321	FE	1.6	V	HD
F000327	FE	2.0	V	-
F000328	FE	2.4	V	-
F000202	FE,CU	0.6	V	-
F000203	FE,CU	0.8-0.9	V	-
F000204	FE,CU	1.0	V	-
F000205	FE,CU	1.2	V	-
F000206	FE,CU	1.4	V	-
F000207	FE,CU	1.6	V	-
F000208	FE,CU	2.0	V	-
F000209	FE,CU	2.4	V	-
F000322	MC/FC	0.8-0.9	V	-
F000210	MC/FC	0.8-0.9	V	HD
F000323	MC/FC	1.0	V	-
F000211	MC/FC	1.0	V	HD
F000214	MC/FC	1.0	VK	-
F000219	MC/FC	1.0	VK	HD
F000324	MC/FC	1.2	V	-

F000212	MC/FC	1.2	V	HD
F000215	MC/FC	1.2	VK	-
F000220	MC/FC	1.2	VK	HD
F000325	MC/FC	1.4	V	-
F000216	MC/FC	1.4-1.6	VK	-
F000221	MC/FC	1.4-1.6	VK	HD
F000326	MC/FC	1.6	V	-
F000213	MC/FC	1.6	V	HD
F000327	MC/FC	2.0	V	-
F000217	MC/FC	2.0	VK	-
F000222	MC/FC	2.0	VK	HD
F000328	MC/FC	2.4	V	-
F000218	MC/FC	2.4	VK	-
F000202	SS	0.6	V	-
F000203	SS	0.8-0.9	V	-
F000318	SS	0.8-0.9	V	HD
F000204	SS	1.0	V	-
F000319	SS	1.0	V	HD
F000205	SS	1.2	V	-
F000320	SS	1.2	V	HD
F000206	SS	1.4	V	-
F000207	SS	1.6	V	-
F000321	SS	1.6	V	HD
F000208	SS	2.0	V	-
F000209	SS	2.4	V	-

## FastMig MF 33

### ArcFeed 200/300/300P/300RC

F000292	AL	1.0/1.2	U	-
F000293	AL	1.2	T	-
F000294	AL	1.2/1.6	U	-
F000295	AL	1.4	T	-
F000296	AL	1.6	T	-
F000297	AL	2.0	T	-
F000298	AL	2.4	T	-
F000276	FE	0.6/0.8	V	-
F000277	FE	0.8	V	-

F000278	FE	1.0	V	-
F000279	FE	1.0/1.2	V	-
F000280	FE	1.2	V	-
F000281	FE	1.4-1.6/2.0	V	-
F000282	FE	1.6	V	-
F000283	FE	2.4	V	-
F000284	FE	3.2	V	-
F000299	MC/FC	1.0/1.2	VK	-
F000300	MC/FC	1.2	VK	-
F000301	MC/FC	1.4-1.6/2.0	VK	-
F000302	MC/FC	1.6	VK	-
F000303	MC/FC	2.4	VK	-
F000304	MC/FC	3.2	VK	-
F000285	SS	0.8	V	-
F000286	SS	1.0	V	-
F000287	SS	1.0/1.2	V	-
F000288	SS	1.2	V	-
F000289	SS	1.4-1.6/2.0	V	-
F000290	SS	1.6	V	-
F000291	SS	2.4	V	-

## FastMig MSF 53, 55, 57

F000223	AL	1.0	U	-
F000226	AL	1.0	U	HD
F000224	AL	1.2	U	-
F000227	AL	1.2	U	HD
F000225	AL	1.6	U	-
F000228	AL	1.6	U	HD
F000322	FE	0.8-0.9	V	-
F000210	FE	0.8-0.9	V	HD
F000318	FE	0.8-0.9	V	HD
F000323	FE	1.0	V	-
F000211	FE	1.0	V	HD
F000319	FE	1.0	V	HD
F000324	FE	1.2	V	-
F000212	FE	1.2	V	HD



U = U Groove  
V = Plain V Groove  
VK = Knurled V Groove  
T = Trapezoid Groove  
HD = Heavy Duty kit (contains metal feed rolls)  
MC/FC = Metal/Flux Cored

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F000320	FE	1.2	V	HD
F000325	FE	1.4	V	-
F000326	FE	1.6	V	-
F000213	FE	1.6	V	HD
F000321	FE	1.6	V	HD
F000327	FE	2.0	V	-
F000328	FE	2.4	V	-
F000202	FE, CU	0.6	V	-
F000203	FE, CU	0.8-0.9	V	-
F000204	FE, CU	1.0	V	-
F000205	FE, CU	1.2	V	-
F000206	FE, CU	1.4	V	-
F000207	FE, CU	1.6	V	-
F000208	FE, CU	2.0	V	-
F000209	FE, CU	2.4	V	-
F000322	MC/FC	0.8-0.9	V	-
F000210	MC/FC	0.8-0.9	V	HD
F000323	MC/FC	1.0	V	-
F000211	MC/FC	1.0	V	HD
F000214	MC/FC	1.0	VK	-
F000219	MC/FC	1.0	VK	HD
F000324	MC/FC	1.2	V	-
F000212	MC/FC	1.2	V	HD
F000215	MC/FC	1.2	VK	-
F000220	MC/FC	1.2	VK	HD
F000325	MC/FC	1.4	V	-
F000216	MC/FC	1.4-1.6	VK	-
F000221	MC/FC	1.4-1.6	VK	HD
F000326	MC/FC	1.6	V	-
F000213	MC/FC	1.6	V	HD
F000327	MC/FC	2.0	V	-
F000217	MC/FC	2.0	VK	-
F000222	MC/FC	2.0	VK	HD
F000328	MC/FC	2.4	V	-
F000218	MC/FC	2.4	VK	-
F000202	SS	0.6	V	-
F000203	SS	0.8-0.9	V	-
F000318	SS	0.8-0.9	V	HD
F000204	SS	1.0	V	-
F000319	SS	1.0	V	HD
F000205	SS	1.2	V	-
F000320	SS	1.2	V	HD
F000206	SS	1.4	V	-
F000207	SS	1.6	V	-
F000321	SS	1.6	V	HD
F000208	SS	2.0	V	-
F000209	SS	2.4	V	-

F000318	SS	0.8-0.9	V	HD
F000204	SS	1.0	V	-
F000319	SS	1.0	V	HD
F000205	SS	1.2	V	-
F000320	SS	1.2	V	HD
F000206	SS	1.4	V	-
F000207	SS	1.6	V	-
F000321	SS	1.6	V	HD
F000208	SS	2.0	V	-
F000209	SS	2.4	V	-
<b>FastMig MXF 63, 65, 67</b>				
F000223	AL	1.0	U	-
F000226	AL	1.0	U	HD
F000224	AL	1.2	U	-
F000227	AL	1.2	U	HD
F000225	AL	1.6	U	-
F000228	AL	1.6	U	HD
F000322	FE	0.8-0.9	V	-
F000210	FE	0.8-0.9	V	HD
F000318	FE	0.8-0.9	V	HD
F000323	FE	1.0	V	-
F000211	FE	1.0	V	HD
F000319	FE	1.0	V	HD
F000324	FE	1.2	V	-
F000212	FE	1.2	V	HD
F000320	FE	1.2	V	HD
F000325	FE	1.4	V	-
F000326	FE	1.6	V	-
F000213	FE	1.6	V	HD
F000321	FE	1.6	V	HD
F000327	FE	2.0	V	-
F000328	FE	2.4	V	-
F000202	FE, CU	0.6	V	-
F000203	FE, CU	0.8-0.9	V	-
F000204	FE, CU	1.0	V	-
F000205	FE, CU	1.2	V	-

F000206	FE, CU	1.4	V	-
F000207	FE, CU	1.6	V	-
F000208	FE, CU	2.0	V	-
F000209	FE, CU	2.4	V	-
F000322	MC/FC	0.8-0.9	V	-
F000210	MC/FC	0.8-0.9	V	HD
F000323	MC/FC	1.0	V	-
F000211	MC/FC	1.0	V	HD
F000214	MC/FC	1.0	VK	-
F000219	MC/FC	1.0	VK	HD
F000324	MC/FC	1.2	V	-
F000212	MC/FC	1.2	V	HD
F000215	MC/FC	1.2	VK	-
F000220	MC/FC	1.2	VK	HD
F000325	MC/FC	1.4	V	-
F000216	MC/FC	1.4-1.6	VK	-
F000221	MC/FC	1.4-1.6	VK	HD
F000326	MC/FC	1.6	V	-
F000213	MC/FC	1.6	V	HD
F000327	MC/FC	2.0	V	-
F000217	MC/FC	2.0	VK	-
F000222	MC/FC	2.0	VK	HD
F000328	MC/FC	2.4	V	-
F000218	MC/FC	2.4	VK	-
F000202	SS	0.6	V	-
F000203	SS	0.8-0.9	V	-
F000318	SS	0.8-0.9	V	HD
F000204	SS	1.0	V	-
F000319	SS	1.0	V	HD
F000205	SS	1.2	V	-
F000320	SS	1.2	V	HD
F000206	SS	1.4	V	-
F000207	SS	1.6	V	-
F000321	SS	1.6	V	HD
F000208	SS	2.0	V	-
F000209	SS	2.4	V	-

F000318	FE	0.8-0.9	V	HD
↑	↑	↑	↑	↑
<b>Package</b>	<b>Material</b>	<b>Size</b>	<b>Groove</b>	<b>Heavy duty</b>

# Wire feed mechanism consumable kits

## FastMig MXP 37

F000273	AL	1.0	U	-
F000274	AL	1.2	U	-
F000275	AL	1.6	U	-
F000342	FE	0.8-0.9	V	-
F000260	FE	0.8-0.9	V	HD
F000338	FE	0.8-0.9	V	HD
F000343	FE	1.0	V	-
F000261	FE	1.0	V	HD
F000339	FE	1.0	V	HD
F000344	FE	1.2	V	-
F000262	FE	1.2	V	HD
F000340	FE	1.2	V	HD
F000345	FE	1.6	V	-
F000263	FE	1.6	V	HD
F000341	FE	1.6	V	HD
F000346	FE	2.0	V	-
F000252	FE, CU	0.6	V	-
F000253	FE, CU	0.8-0.9	V	-
F000254	FE, CU	1.0	V	-
F000255	FE, CU	1.2	V	-
F000256	FE, CU	1.4	V	-
F000257	FE, CU	1.6	V	-
F000258	FE, CU	2.0	V	-
F000259	FE, CU	2.4	V	-
F000342	MC/FC	0.8-0.9	V	-
F000260	MC/FC	0.8-0.9	V	HD
F000343	MC/FC	1.0	V	-
F000261	MC/FC	1.0	V	HD
F000264	MC/FC	1.0	VK	-
F000269	MC/FC	1.0	VK	HD
F000344	MC/FC	1.2	V	-
F000262	MC/FC	1.2	V	HD
F000265	MC/FC	1.2	VK	-
F000270	MC/FC	1.2	VK	HD

F000266	MC/FC	1.4-1.6	VK	-
F000271	MC/FC	1.4-1.6	VK	HD
F000345	MC/FC	1.6	V	-
F000263	MC/FC	1.6	V	HD
F000346	MC/FC	2.0	V	-
F000347	MC/FC	2.4	V	-
F000267	MC/FC	2.0	VK	-
F000272	MC/FC	2.0	VK	HD
F000268	MC/FC	2.4	VK	-
F000252	SS	0.6	V	-
F000253	SS	0.8-0.9	V	-
F000338	SS	0.8-0.9	V	HD
F000254	SS	1.0	V	-
F000339	SS	1.0	V	HD
F000255	SS	1.2	V	-
F000340	SS	1.2	V	HD
F000256	SS	1.4	V	-
F000257	SS	1.6	V	-
F000341	SS	1.6	V	HD
F000258	SS	2.0	V	-
F000259	SS	2.4	V	-

## FitWeld Evo 300

F000335	FE	0.8/0.9	V	-
F000336	FE	1.0	V	-
F000245	FE	1.0	V	HD
F000348	FE	1.0	V	HD
F000337	FE	1.2	V	-
F000246	FE	1.2	V	HD
F000349	FE	1.2	V	HD
F000334	FE, CU	0.8/0.9	V	-
F000243	FE, CU	1.0	V	-
F000244	FE, CU	1.2	V	-
F000335	MC/FC	0.8/0.9	V	-
F000336	MC/FC	1.0	V	-
F000245	MC/FC	1.0	V	HD
F000248	MC/FC	1.0	VK	-

F000250	MC/FC	1.0	VK	HD
F000337	MC/FC	1.2	V	-
F000246	MC/FC	1.2	V	HD
F000249	MC/FC	1.2	VK	-
F000251	MC/FC	1.2	VK	HD
F000334	SS	0.8/0.9	V	-
F000243	SS	1.0	V	-
F000348	SS	1.0	V	HD
F000244	SS	1.2	V	-
F000349	SS	1.2	V	HD

## Kempact MIG 2530

F000223	AL	1.0	U	-
F000226	AL	1.0	U	HD
F000224	AL	1.2	U	-
F000227	AL	1.2	U	HD
F000225	AL	1.6	U	-
F000228	AL	1.6	U	HD
F000322	FE	0.8-0.9	V	-
F000210	FE	0.8-0.9	V	HD
F000318	FE	0.8-0.9	V	HD
F000323	FE	1.0	V	-
F000211	FE	1.0	V	HD
F000319	FE	1.0	V	HD
F000324	FE	1.2	V	-
F000212	FE	1.2	V	HD
F000320	FE	1.2	V	HD
F000325	FE	1.4	V	-
F000326	FE	1.6	V	-
F000213	FE	1.6	V	HD
F000321	FE	1.6	V	HD
F000327	FE	2.0	V	-
F000328	FE	2.4	V	-
F000202	FE, CU	0.6	V	-
F000203	FE, CU	0.8-0.9	V	-
F000204	FE, CU	1.0	V	-
F000205	FE, CU	1.2	V	-



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VK = Knurled V Groove  
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HD = Heavy Duty kit (contains metal feed rolls)  
MC/FC = Metal/Flux Cored

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F000206	FE, CU	1.4	V	-
F000207	FE, CU	1.6	V	-
F000208	FE, CU	2.0	V	-
F000209	FE, CU	2.4	V	-
F000322	MC/FC	0.8-0.9	V	-
F000210	MC/FC	0.8-0.9	V	HD
F000323	MC/FC	1.0	V	-
F000211	MC/FC	1.0	V	HD
F000214	MC/FC	1.0	VK	-
F000219	MC/FC	1.0	VK	HD
F000324	MC/FC	1.2	V	-
F000212	MC/FC	1.2	V	HD
F000215	MC/FC	1.2	VK	-
F000220	MC/FC	1.2	VK	HD
F000325	MC/FC	1.4	V	-
F000216	MC/FC	1.4-1.6	VK	-
F000221	MC/FC	1.4-1.6	VK	HD
F000326	MC/FC	1.6	V	-
F000213	MC/FC	1.6	V	HD
F000327	MC/FC	2.0	V	-
F000217	MC/FC	2.0	VK	-
F000222	MC/FC	2.0	VK	HD
F000328	MC/FC	2.4	V	-
F000218	MC/FC	2.4	VK	-
F000202	SS	0.6	V	-
F000203	SS	0.8-0.9	V	-
F000318	SS	0.8-0.9	V	HD
F000204	SS	1.0	V	-
F000319	SS	1.0	V	HD
F000205	SS	1.2	V	-
F000320	SS	1.2	V	HD
F000206	SS	1.4	V	-
F000207	SS	1.6	V	-
F000321	SS	1.6	V	HD
F000208	SS	2.0	V	-
F000209	SS	2.4	V	-

### Kempact Pulse 3000

F000223	AL	1.0	U	-
F000226	AL	1.0	U	HD
F000224	AL	1.2	U	-
F000227	AL	1.2	U	HD
F000225	AL	1.6	U	-
F000228	AL	1.6	U	HD
F000322	FE	0.8-0.9	V	-
F000210	FE	0.8-0.9	V	HD
F000318	FE	0.8-0.9	V	HD
F000323	FE	1.0	V	-
F000211	FE	1.0	V	HD
F000319	FE	1.0	V	HD
F000324	FE	1.2	V	-
F000212	FE	1.2	V	HD
F000320	FE	1.2	V	HD
F000325	FE	1.4	V	-
F000326	FE	1.6	V	-
F000213	FE	1.6	V	HD
F000321	FE	1.6	V	HD
F000327	FE	2.0	V	-
F000328	FE	2.4	V	-
F000202	FE, CU	0.6	V	-
F000203	FE, CU	0.8-0.9	V	-
F000204	FE, CU	1.0	V	-
F000205	FE, CU	1.2	V	-
F000206	FE, CU	1.4	V	-
F000207	FE, CU	1.6	V	-
F000208	FE, CU	2.0	V	-
F000209	FE, CU	2.4	V	-
F000322	MC/FC	0.8-0.9	V	-
F000210	MC/FC	0.8-0.9	V	HD
F000323	MC/FC	1.0	V	-
F000211	MC/FC	1.0	V	HD
F000214	MC/FC	1.0	VK	-

F000219	MC/FC	1.0	VK	HD
F000324	MC/FC	1.2	V	-
F000212	MC/FC	1.2	V	HD
F000215	MC/FC	1.2	VK	-
F000220	MC/FC	1.2	VK	HD
F000325	MC/FC	1.4	V	-
F000216	MC/FC	1.4-1.6	VK	-
F000221	MC/FC	1.4-1.6	VK	HD
F000326	MC/FC	1.6	V	-
F000213	MC/FC	1.6	V	HD
F000327	MC/FC	2.0	V	-
F000217	MC/FC	2.0	VK	-
F000222	MC/FC	2.0	VK	HD
F000328	MC/FC	2.4	V	-
F000218	MC/FC	2.4	VK	-
F000202	SS	0.6	V	-
F000203	SS	0.8-0.9	V	-
F000318	SS	0.8-0.9	V	HD
F000204	SS	1.0	V	-
F000319	SS	1.0	V	HD
F000205	SS	1.2	V	-
F000320	SS	1.2	V	HD
F000206	SS	1.4	V	-
F000207	SS	1.6	V	-
F000321	SS	1.6	V	HD
F000208	SS	2.0	V	-
F000209	SS	2.4	V	-

### Kempact Pulse 3000 MVU

F000223	AL	1.0	U	-
F000226	AL	1.0	U	HD
F000224	AL	1.2	U	-
F000227	AL	1.2	U	HD
F000225	AL	1.6	U	-
F000228	AL	1.6	U	HD
F000322	FE	0.8-0.9	V	-

F000318	FE	0.8-0.9	V	HD
↑	↑	↑	↑	↑
<b>Package</b>	<b>Material</b>	<b>Size</b>	<b>Groove</b>	<b>Heavy duty</b>

# Wire feed mechanism consumable kits

F000210	FE	0.8-0.9	V	HD
F000318	FE	0.8-0.9	V	HD
F000323	FE	1.0	V	-
F000211	FE	1.0	V	HD
F000319	FE	1.0	V	HD
F000324	FE	1.2	V	-
F000212	FE	1.2	V	HD
F000320	FE	1.2	V	HD
F000325	FE	1.4	V	-
F000326	FE	1.6	V	-
F000213	FE	1.6	V	HD
F000321	FE	1.6	V	HD
F000327	FE	2.0	V	-
F000328	FE	2.4	V	-
F000202	FE, CU	0.6	V	-
F000203	FE, CU	0.8-0.9	V	-
F000204	FE, CU	1.0	V	-
F000205	FE, CU	1.2	V	-
F000206	FE, CU	1.4	V	-
F000207	FE, CU	1.6	V	-
F000208	FE, CU	2.0	V	-
F000209	FE, CU	2.4	V	-
F000322	MC/FC	0.8-0.9	V	-
F000210	MC/FC	0.8-0.9	V	HD
F000323	MC/FC	1.0	V	-
F000211	MC/FC	1.0	V	HD
F000214	MC/FC	1.0	VK	-
F000219	MC/FC	1.0	VK	HD
F000324	MC/FC	1.2	V	-
F000212	MC/FC	1.2	V	HD
F000215	MC/FC	1.2	VK	-
F000220	MC/FC	1.2	VK	HD
F000325	MC/FC	1.4	V	-
F000216	MC/FC	1.4-1.6	VK	-
F000221	MC/FC	1.4-1.6	VK	HD
F000326	MC/FC	1.6	V	-

F000213	MC/FC	1.6	V	HD
F000327	MC/FC	2.0	V	-
F000217	MC/FC	2.0	VK	-
F000222	MC/FC	2.0	VK	HD
F000328	MC/FC	2.4	V	-
F000218	MC/FC	2.4	VK	-
F000202	SS	0.6	V	-
F000203	SS	0.8-0.9	V	-
F000318	SS	0.8-0.9	V	HD
F000204	SS	1.0	V	-
F000319	SS	1.0	V	HD
F000205	SS	1.2	V	-
F000320	SS	1.2	V	HD
F000206	SS	1.4	V	-
F000207	SS	1.6	V	-
F000321	SS	1.6	V	HD
F000208	SS	2.0	V	-
F000209	SS	2.4	V	-

## Kempact RA 181A, 251 R, 251 A

F000241	AL	1.0	U	-
F000242	AL	1.2	U	-
F000333	CU	0,6	V	-
F000236	CU	0.8-0.9	V	-
F000237	CU	1.0	V	-
F000238	CU	1.2	V	-
F000333	FE	0,6	V	-
F000236	FE	0.8-0.9	V	-
F000237	FE	1.0	V	-
F000238	FE	1.2	V	-
F000239	MC/FC	1.0	VK	-
F000240	MC/FC	1.2	VK	-
F000333	SS	0.6	V	-
F000236	SS	0.8-0.9	V	-
F000237	SS	1.0	V	-

F000238	SS	1.2	V	-
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## Kempact RA 253R, 253A, 253RMW, 253AMV, 323R, 323A, 323RMV, 323AMV

F000234	AL	1.0	U	-
F000235	AL	1.2	U	-
F000330	FE	0.8-0.9	V	-
F000331	FE	1.0	V	-
F000332	FE	1.2	V	-
F000329	FE, CU	0.6	V	-
F000229	FE, CU	0.8-0.9	V	-
F000230	FE, CU	1.0	V	-
F000231	FE, CU	1.2	V	-
F000330	MC/FC	0.8-0.9	V	-
F000331	MC/FC	1.0	V	-
F000332	MC/FC	1.2	V	-
F000232	MC/FC	1.0	VK	-
F000233	MC/FC	1.2	VK	-
F000329	SS	0.6	V	-
F000229	SS	0.8-0.9	V	-
F000230	SS	1.0	V	-
F000231	SS	1.2	V	-

## KempArc DT 400, DT 400L, DT 410L

F000362	AL	1.0	U	HD
F000363	AL	1.2	U	HD
F000364	AL	1.6	U	HD
F000350	FE	0.8-0.9	V	HD
F000354	FE	0.8-0.9	V	HD
F000351	FE	1.0	V	HD
F000355	FE	1.0	V	HD
F000352	FE	1.2	V	HD
F000356	FE	1.2	V	HD



U = U Groove  
V = Plain V Groove  
VK = Knurled V Groove  
T = Trapezoid Groove  
HD = Heavy Duty kit (contains metal feed rolls)  
MC/FC = Metal/Flux Cored

For more information, open  
**Consumable Kit Selector** on [www.kemppi.com](http://www.kemppi.com).

F000353	FE	1.6	V	HD
F000357	FE	1.6	V	HD
F000350	MC/FC	0.8-0.9	V	HD
F000351	MC/FC	1.0	V	HD
F000358	MC/FC	1.0	VK	HD
F000352	MC/FC	1.2	V	HD
F000359	MC/FC	1.2	VK	HD
F000360	MC/FC	1.4-1.6	VK	HD
F000353	MC/FC	1.6	V	HD
F000361	MC/FC	2.0	VK	HD
F000354	SS	0.8-0.9	V	HD
F000355	SS	1.0	V	HD
F000356	SS	1.2	V	HD
F000357	SS	1.6	V	HD

F000318	FE	0.8-0.9	V	HD
↑	↑	↑	↑	↑
<b>Package</b>	<b>Material</b>	<b>Size</b>	<b>Groove</b>	<b>Heavy duty</b>

Wire feed mechanism consumable kits